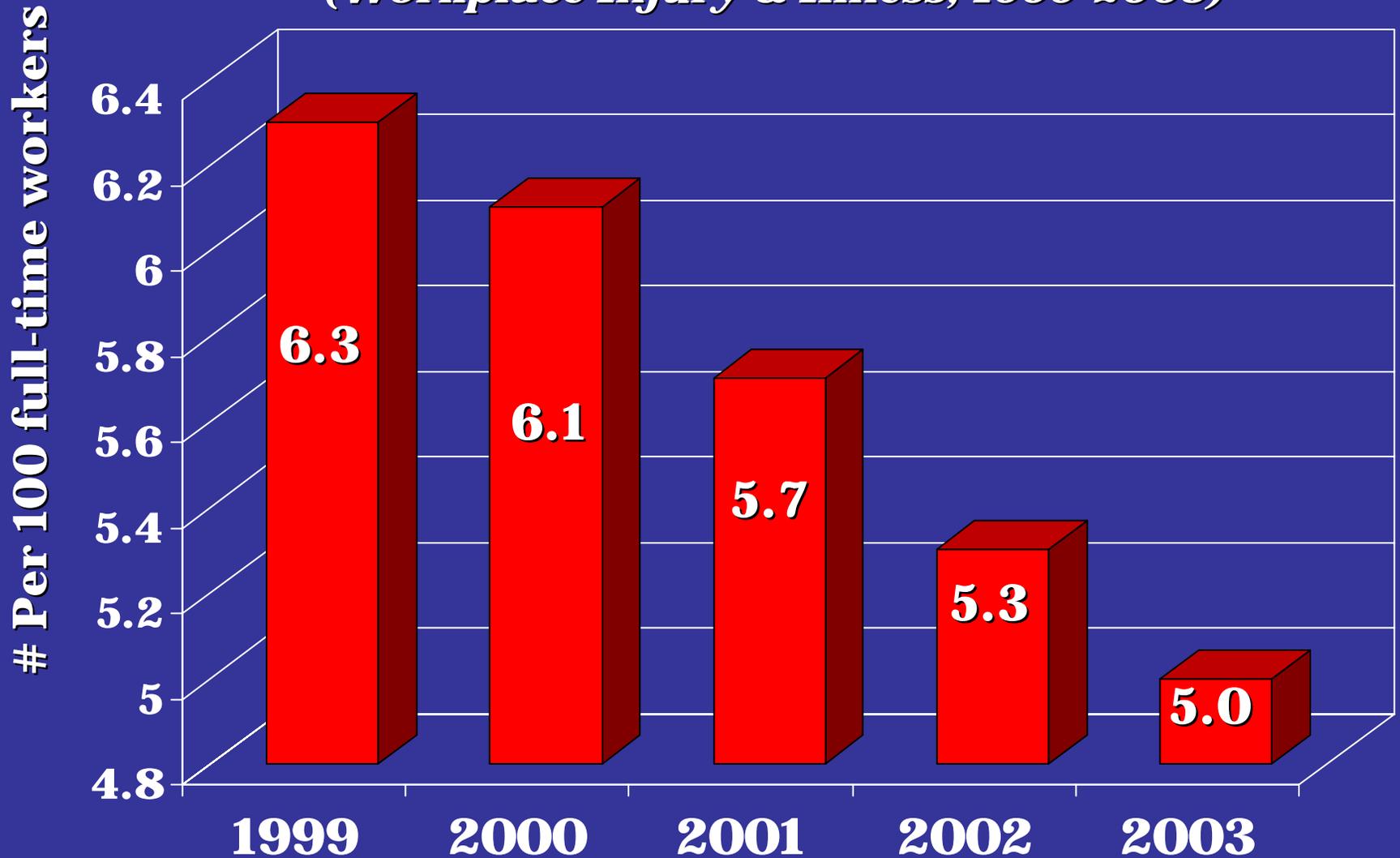


Voluntary Programs Reduce Worker Injuries

(Workplace Injury & Illness, 1999-2003)



Source: U.S. Bureau of Labor Statistics, 2003